

Work Order ID 116651

April-23-14 10:46:23 AM

116651

Page 1

Item ID: D139-799-019

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Cabin Floor Protector

Stop

NS2

Start Date: 4/22/14

Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/24/14

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan: ML5

Date: 14-04-22

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D139-799

H

ML5 14-04-23

100

Document Control

0.00

100

DC

Memo

Photocopy bluefile & type labels per PPP D139-799-019
CHG001

0.00

DAS
31
9-89

Doc.Control -USB or Paperwork

1 14-04-24

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

1x DAS 28 9-89 APR 23 2014

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
31
9-89

1 14-04-24

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Item ID: D139-799-019

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Cabin Floor Protector

Stop ***NS2***

Start Date: 4/22/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/24/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D139-799-019

Location: _____

PPP rev: _____



APR 24 2014

DAS
06
S-09

140

QC21- Final Inspection - Work Order Release

0.00

140


QC

Memo

0.00

Quality Control

ML5 14-04-24

 14-04-24

Pickst Print

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Work Order ID: 116651

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Parent Item: D139-799-019

D139-799-019

Parent Item Name: Cabin Floor Protector

Start Date: 4/22/14

Required Date: 4/24/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.09.27 NEW ISSUE DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3628-1 *D3628-1* Cupped Washer		Manufactured	No			110	Each	138.0000	8	8		DAS 28 9-89	APR 23 2014
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DAS
31
9-89

Location Loc Qty Loc Code

FG 10

83587 10

ST057 128

96822 128

D4130-1 *D4130-1* Fwd Cabin Floor Protector		Manufactured	No			110	Each	0.0000	1	1		DAS 28 9-89	
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DAS
31
9-89

110 Each 0.0000

**

116652

D4130-3 *D4130-3* Aft Cabin Floor Protector		Manufactured	No			110	Each	0.0000	1	1		DAS 28 9-89	
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DAS
31
9-89

110 Each 0.0000

**

116653

D4153-5 *D4153-5* Clamp		Manufactured	No			110	Each	11.0000	4	4		DAS 28 9-89	
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DAS
31
9-89

Location Loc Qty Loc Code

ST241A 11

116331 11

4x

5.0 PARTS LIST

Qty -011	Qty -012	Qty -015	Qty -017	Qty -019	Qty -112	Part Number	Description
X						D139-799-011	MAINTENANCE STEP KIT, LH
	X					D139-799-012	MAINTENANCE STEP KIT, RH
		X				D139-799-015	ENGINE WASH KIT
			X			D139-799-017	CARGO FLOOR PROTECTOR KIT
				X		D139-799-019	CABIN FLOOR PROTECTOR KIT
					X	D139-799-112	MAINTENANCE STEP WITH GRAB BAR KIT, RH
			2			D3580-1	JOGGLE BRACKET
			2	8		D3628-1	CUPPED WASHER
1						D4092-041	MAINTENANCE STEP ASSEMBLY
	1					D4092-042	MAINTENANCE STEP ASSEMBLY
		2				D4121-1	HOSE ASSEMBLY
		1				D4121-3	HOSE ASSEMBLY
		1				D4121-5	HOSE ASSEMBLY
				1		D4130-1	FWD CABIN FLOOR PROTECTOR
				1		D4130-3	AFT CABIN FLOOR PROTECTOR
			1			D4130-5	FWD CARGO FLOOR PROTECTOR
			1			D4130-7	CENTER CARGO FLOOR PROTECTOR
			1			D4130-9	AFT CARGO FLOOR PROTECTOR
		1				D4131-041	MANIFOLD ASSEMBLY
		1				D4131-043	DOUBLER ASSEMBLY
		2				D4146-1	FITTING
			1			D4153-1	JOGGLE BRACKET
			1			D4153-3	JOGGLE BRACKET
				1		D4153-5	CLAMP PLATE
			2			D4166-1	PLACARD, MAX LOAD
		2				D4182-1	FITTING, QUICK DISCONNECT
		1				D4384-1	PLACARD
					1	D4526-042	MAINTENANCE STEP ASSEMBLY, RH
2	2				2	AN6H12A	BOLT
2	2				2	AN6H13A	BOLT
		4				AN526-1032R16	SCREW
		2				AN832-6J	UNION
		4				AN924-6J	NUT
		20				MS21919WDG09	CLAMP
6	6				6	NAS1149D0663J	WASHER (or AN960JD616)
		4				NAS1149C0932R	WASHER (or AN960C916L)